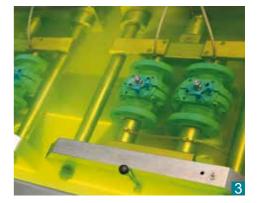


# In-house testing and process technology







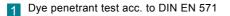




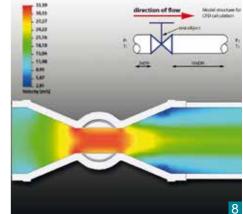








- 2 Material spectral analysis
- 3 100% tightness testing with 6 bar air acc. to DIN EN12266 part 1 + 2
- 4 Helium leakage test by means of mass spectrometer acc. to DIN EN 1518
- 5 X-ray acc. to DIN EN 1435
- **6** TÜV approved welders using most up-to-date welding stations ( MIG, MAG, TIG and SMAW/MMA)
- 7 High voltage test acc. to ISO 2746 (15.000 volt)
- 8 3D-CAD computer-aided design with CFD computational fluid dynamic



#### Special inspections by:

- Germanischer Lloyd
- Bureau Veritas
- TÜV / DEKRA
- DNV and others.
- Final certificates acc. to DIN EN 10204 3.1 are issued for each valve

# AZ-Armaturen - 50 years of experience!



AZ-Armaturen is an internationally active business with production facilities in Germany, Brazil (São Paulo), South Africa (Johannesburg) and China (Taicang), as well as two of its own foundries in Germany and Brazil. Numerous sales branches and service support centres, such as AZ-Benelux (Amsterdam), AZ-Poland (Warsaw), AZ-Italy (Milan) and AZ-Rhineland, guarantee our clients good technical assistance. There are approximately 400 people employed by the group of companies worldwide.



Typical application examples:

- Chemistry/Petrochemistry: Plug valves and sampling systems for aggressive, toxic, crystallising and polymerising media (e.g. acetic acid, melamine applications, TDI/MDI production processes etc.)
- **Refineries:** Heating jacket valves for bitumen, sulphur, sulphuric acid and for retrieving sulphur
- Paper and pulp industry: Plug valves for chlorine and sulphuric acid applications
- Fertiliser industry: Plug valves for ammoniac and urea applications
- Shipbuilding: Plug valves for heavy oil and diesel applications
- Food industry: Plug valves for steam applications, and plug valves with full circular passage for abrasive media
- Sea water desalination: Plug valves for osmosis plants
- Production plants: Plug valves for control applications



**ISO - STANDARD** 

Plug-Valve with ISO bracketflange

Threeway plug-valve vertical / horizontal

DN 15 - 600 / PN 10 - 40 NPS ½" - 24" / class 150 - 300

F-3 ISO - STANDARD

DN 15 - 600 / PN 10 - 40 NPS ½" - 24" / class 150 - 300

DN 15 - 600 / PN 10 - 40 NPS ½" - 24" / class 150 - 300

Plug-Valve full bore design

DN 15 - 600 / PN 10 - 100 NPS ½" - 24" / class 150 - 600

Plug-Valve high pressure design

DN 15 - 600 / PN 100 - 160 NPS ½" - 24" / class 600 - 900

F-4 / F-5 ISO - STANDARD Four- and fiveway plug-valve















TM

**Extra** 

HDS

Plug-Valve with heating jacket (cast design)

DN 15 - 600 / PN 10 - 100 NPS ½" - 24" / class 150 - 600

#### HM

Plug-Valve with full heating jacket (cast design)

DN 15 - 600 / PN 10 - 100 NPS ½" - 24" / class 150 - 600

## MGZ / MBZ / MB / WA

Screwed plug-valve Size ½" to 2" Withworth pipe thread acc. to DIN ISO 228/1 American Standard pipe thread NPT Others on request

### MG

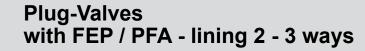
Screwed plug-valve (cast design) Size ¼" to 2" NPT pipe thread acc. to ANSI B1.20.1 Withworth pipe thread acc. to DIN ISO 228/1 and DIN2999 GYROLOK / SWAGELOK Lock ring or Tube fitting

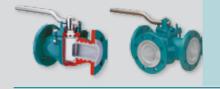
### SW / BW

Plug-Valve with welded ends

DN 10 - 600 / PN 10 - 100 NPS 3/8" - 24" / class 150 - 600







# STANDARD A

Plug-Valve with FEP / PFA - lining

DN 15 - 300 / PN 10 - 40 NPS 1/2" - 12" / class 150 - 300

### AB 2000

Plug-Valve with exchangeable PTFE - sleeve

DN 15 - 300 / PN 10 - 40 NPS 1/2" - 12" / class 150 - 300

# **Ball-Valves** with FEP / PFA - lining



NONOBLOC / NVN Ball-Valve with FEP / PFA - lining

> DN 15 - 200 / PN 10 - 25 NPS 1/2" - 8" / class 150



#### NEO-VAL / KA Ball- and vessel-outlet-valve

DN 15 - 200 / PN 10 - 25 NPS 1/2" - 8" / class 150

# **Butterfly-Valves** with PTFE / PFA - lining

# CV

Chemistry butterfly- and control-valve DN 15 - 600 / PN 10 - 25 NPS 1" - 24" / class 150 Lug and Wafer design Body materials; Aluminium / epoxy, GGG40.3 / epoxy, Stainless steel, C-steel

# **Check-Valves** with FEP / PFA - lining

# **GLOBUS / DELTA**

#### Lined ball-check-valves DN 15 - 250 / PN 10 - 40 NPS 1" - 4" / class 150 - 300 Available with sight glass for visual function control

Temperature T<sub>max</sub>= 150°C

# Sight glasses, Strainers with FEP / PFA-lining

#### **OCULAR / BASKET** Lined and metalic

DN 15 - 250 / PN 10 - 40 NPS 1" - 4" / class 150 - 300 Also available with heating jacket Temperature T<sub>max</sub>= 200°C

Sampling System for liquids, liquid gas and gas		
7.1	CONTIFLOW Sampling system for liquids and solids DN 15 - 100 / PN 10 - 40 NPS ½" - 4" / class 150 - 300 No flow interruption Piggable	<ul> <li>representative sample</li> <li>pressureless sample</li> <li>defined sample quantity</li> <li>closed system</li> </ul>
7.2	VARIO Sampling system for liquids DN 15 - 100 / PN 10 - 40 NPS ½" - 4" / class 150 - 300 Free definable sampling quantity	<ul> <li>representative sample</li> <li>pressureless sample</li> <li>defined sample quantity</li> <li>closed system</li> </ul>
7.3	SAMPLING Sampling system for liquids DN 15 - 100 / PN 10 - 40 NPS ½" - 4" / class 150 - 300 Spilling eliminated no contamination	<ul> <li>representative sample</li> <li>pressureless sample</li> <li>defined sample quantity</li> <li>closed system</li> </ul>
7.4	GSP Sampling system for liquid - gas - liquid gas DN 15 - 100 / PN 10 - 40 NPS ½" - 4" / class 150 - 300 Integrated system purge available No contamination	<ul> <li>representative sample</li> <li>defined sample quantity</li> <li>closed system</li> </ul>
7.5	SAMPLING SIC For two-phase liquids DN 15 - 100 / PN 10 - 40 NPS ½" - 4" / class 150 - 300 Representative long term sample	<ul> <li>representative sample</li> <li>pressureless sample</li> <li>defined sample quantity</li> <li>closed system</li> </ul>
Control-Valves metalic or with	s n FEP / PFA - lining	
	-	
metalic or with         Image: Second secon	FEP / PFA - lining RH / RHS Control-Valve DN 15 - 450 / PN 10 - 40 - 63 - 100 NPS ½" - 18" / class 150 - 300 - 600 Linear and equal percentage characteristics	
metalic or with         Image: State of the state of	RH / RHS Control-Valve DN 15 - 450 / PN 10 - 40 - 63 - 100 NPS ½" - 18" / class 150 - 300 - 600 Linear and equal percentage characteristics Standardized K <sub>vs</sub> - values SRI - IV	
metalic or with         Image: State of the state of	FEP / PFA - lining         RH / RHS         Control-Valve         DN 15 - 450 / PN 10 - 40 - 63 - 100         NPS ½" - 18" / class 150 - 300 - 600         Linear and equal percentage characteristics         Standardized K <sub>vs</sub> - values SRI - IV	

# Special-Valves and Special Designs

and opecial besigns		
10.1	FM-100 Manometer plug-valve 90°-safety-valve For pressure gauges and instrument leads Safe-guarded ventilation for the pressure relief of the manometer Pressure range up to PN 160	
10.2	UK Cross-over-combination All types of AZ-valves combinable For heating and cooling cycles For reactor cycles Cross-over valves for filter cycles	
10.3	SAVA Special cross-over valve for safety (relief) valves Full-flow, round bore 100% tight shut-off (DIN EN 12266-1) Operation errors impossible becauese of position indication Safe backflow of blow off capacity	
10.4	BMH Special-valve for safe flushing of pipe systems Defined plug positions Easy depressurizing of the flushing hose Space- saving design Safe operation	
10.5	SAFETY SEALING for AZ plug-valves Hightemperature- chemicalsealings Additional safety "to atmosphere" FIRE-SAFE certificate acc. to API 607 "TA-Luft 2002" approval	
10.6	LOCKING DEVICE for AZ plug-valves Pilot valve combination Linear key conception Indexing plunger arrestor Pad lock eyelets	
10.7	SP / DBBC / DBI Special valves with flushing device / double block and bleed For plug bore cross-flushing For media which tend to stick, harden, cristallize or polimerize Double plug-valve combination with pressure expansion Special combinations with flushing device / inspection connection	
10.10	NUCLEAR High-pressure Plug-valve for nuclear facilities High-pressure design, forged steel Replacement of sleeve of installed valve Nuclear approval Complete chain of documentation for all parts	
Materials: Standard body materials: S • Ductile Iron EN-GJS-400-18 (GGG40.3) • ASTM A395	Standard plug materials:Standard lining materials:• Stainless steel 1.4408• FEP• ASTM A351 CF8M• PFA	

- ASTM A395 Carbon Steel 1.0619 (GS-C 25) ASTM A216 WCB
- Stainless Steel 1.4408 ASTM A351 CF8M

Special body materials / plug materials:

- Hastelloy B / C
- Inconel Monel
- Nickel

- - ASTM A351 CF8M Stainless steel 1.4308 ASTM A351 CF8

• Zirconium

Titanium

• Tantalum

- PFAPFA conductivePVDF
- Standard operation temperature for PTFE sleeves:  $T_{max} = 220^{\circ}C$ Higher temperature and special design on request

### AZ- Armaturen - All over the World





BrisbaneO gnlqwt pg'''Cf gnclf gRgt vj ''''DarwinVALVE AND FLOW CONTROL SPECIALISTS PTY LTDE-mailsales@valveandflowcontrolspecialists.com